



1. METAL STAMP IN LOCATION SHOWN WITH $\frac{1}{8}$ - $\frac{3}{16}$ HIGH FIGURES THE FOLLOWING: (a) TOOL NO. & LAST CHANGE LETTER PRECEDED BY WORD "ALLISON". (b) VENDOR'S NAME OR TRADEMARK
2. CADMIUM PLATE DETAIL - 1 PER AMS 2400. DIM. MUST BE MET AFTER PLATING. PLATE DET. PRIOR TO ASSY.

EACH ITEM PURCHASED SEPARATELY
MUST BE STAMPED OR ETCHED WITH
TOOL NUMBER AND DETAIL NUMBER.
IF SUITABLE OR SUFFICIENT AREA
NOT AVAILABLE, ATTACH TAG.

WHICH PART OF AN ORDER REQUIRES A TECHNICAL AND/OR PHOTOGRAPHIC IDENTIFICATION? (NOTE) THERE MUST BE SOME PART CERTAIN TO BE OF OR TO INSURE FOR. WHICH PART OF AN ORDER REQUIRES A CESSING, OPERATORS AND EQUIPMENT MUST BE A GOVERNMENT CERTIFICATION IN IDENTIFICATION FACILITIES HAVING GOVERNMENT SOURCES INSPECTION AND HAVE GOVERNMENT APPROVAL OF THAT TREATMENT AND IDENTIFICATION PLATING EQUIPMENT WHERE APPLICABLE.

ALL PARTS, OTHER THAN EXPERIMENTAL, MANUFACTURED OR PURCHASED TO THIS DRAWING INCLUDING REPLACEMENT PARTS, ARE SUBJECT TO QUALITY CONTROL PER SPECIFICATION 92-2-2.1 AND USE THE HOT TONGS THERMOCOUPLES THERE TO, AND TO TESTING PER SPECIFICATIONS AND BUILDING CODES GOVERNING THE QUALIFICATION, APPROVAL AND RELIABILITY OF ALLISON PRODUCTS. AND PROCEDURES MUST INCLUDE PARTICIPATION BY ALLISON ENGINEERING AND QUALITY CONTROL REPRESENTATIVES UNLESS OTHERWISE AUTHORIZED BY ALLISON.

USED ON ENGINE MODELS
T63-A-5, YT63-A5, 3, 1

UNLESS OTHERWISE SPECIFIED: CORNER RADIUS .010 TOL. ON ANGLES 1° TOL. ON THREE PLACE DECIMALS .010 TOL. ON DIMENSIONS .005 FOLLOWS PLACE DECIMAL DIMENSIONS WITHOUT TOLERANCES ARE BASIC		APPROVALS DRAWN <i>W. H. H. H.</i> CHECKED <i>W. H. H.</i> CHF. DR. <i>W. H. H.</i> METALLURGY ENGR. I <i>W. H. H.</i> ENGR. II <i>W. H. H.</i> ENGR. III <i>W. H. H.</i> FINAL <i>W. H. H.</i>		DATE 6-26-62 7-2-62 7-2-62 7-2-62 7-10-62		ALLISON DIVISION GENERAL MOTORS CORPORATION INDIANAPOLIS, INDIANA	
MAT'L SEE DET		TITLE DRIFT-INSTALLATION AND REMOVAL, ACCESSORY GEAR BOX TORQUEMETER BEARINGS		MODEL			
HEAT TREAT SEE DET		REVIEW APPROVAL		CODE 733-12		SIZE C	
WELD OR BRAZE				DRG. NO. 6796947			
SURFACE TREATMENT AS NOTED		INSPECTION		SCALE FULL		SHEET 1	